TABLE OF CONTENTS

	Page
ACKNOELEDGMENT	iii
ABSTRACT	iv
LIST OF TABLES	xiii
LIST OF FIGURES	xvii
ABBREVIATIONS AND SYMBOLS	xviii
INTRODUCTION	1
CHAPTER 1	3
1.1 LITERATURE REVIEW	4
1.1.1 Goat milk	4
1.1.2 Nutritional studies of goat milk	5
1.1.3 Yoghurt manufacture	6
1.1.4 The yoghurt bacteria	6
1.1.5 Manufacture of set yoghurt	7
1.2 EXPERIMENTAL	11
1.2.1 Evaluation of physical, chemical and ideal profile of the	
prototype of probiotic-added mixture goat and cow	
milk yoghurt	11
1.2.1.1 The prototype preparation	11
1.2.1.2 Physical characteristic analysis	12
1.2.1.3 Chemical characteristic analysis	12
1.2.1.4 Microbiological analysis	12
1.2.1.5 Sensory evaluation	13
1.2.1.6 Statistical analysis	13
1.2.2 The formula development and influence of the ingredients	
on the properties of probiotic-added mixture goat and	
cow milk voohurt	13

1.2.2.1 Effect of ingredients on the qualities of goat and

cow milk yoghurt	13
1.2.2.2 Effect of important ingredient levels on the qualities	
of goat and cow milk yoghurt	13
1.2.2.3 Analysis of qualities of goat and cow milk yoghurt	14
1.3 RESULT AND DISCUSSION	14
1.3.1 Evaluation of physical, chemical, microbiological and sensory	
characteristics of the prototype of the probiotic-added mixture	
goat and cow milk yoghurt	14
1.3.1.1 Sensory Evaluation of the prototype of probiotic-added	
goat and cow milk yoghurt	14
1.3.1.2 The analysis of physical, chemical and microbiological	
characteristics of the prototype of probiotic-added	
goat and cow milk yoghurt	16
1.3.2 The study of appropriate ratio between cow milk and goat milk	17
1.3.2.1 Physical, chemical and microbiological properties of	
probiotic-added goat and cow milk yoghurt at the	
different ratio levels of goat and cow milks	18
1.3.2.2 The sensory characteristics of probiotic-added goat	
and cow milk yoghurt affected by different ratio	
levels of goat and cow milks	19
1.3.3 The effect of main yoghurt ingredient levels on the different	
quality parameters of probiotic-added mixture goat and	
cow milk yoghurt	20
1.3.4 The analysis of the main yoghurt ingredients that affected the	
probiotic-added goat and cow milk yoghurt characteristics	25
1.3.4.1 The effect of skimmed milk on the probiotic-added	
goat and cow milk yoghurt characteristics	27
1.3.4.2 The effect of carrageenan on the probiotic-added	
goat and cow milk yoghurt characteristics	28
1.3.4.3 The effect of sugar on the probiotic-added goat and	
cow milk yoghurt characteristics	28

1.3.4.4 The effect of yoghurt starter cultures and probiotic	
on the probiotic-added goat and cow milk yoghurt	
characteristics	29
019191	
CHAPTER 2	31
2.1 LITERATURE REVIEW	32
2.1.1 Probiotic microencapsulation technology	32
2.1.2 Application of microencapsulation	38
2.2 EXPERIMENTAL	40
2.2.1 Probiotic bacteria microencapsulation	40
2.2.2 Characterization of the probiotic microencapsulated beads	40
2.2.3 The number of probiotic in microencapsulated beads.	40
2.2.4 Determination of microstructure of sodium-alginate bead	41
2.2.5 Statistical analysis	41
2.3 RESULT AND DISCUSSION	41
CHAPTER 3	46
3.1 LITERATURE REVIEW	48
3.1.1 Probiotic Bacteria	48
3.1.2 Probiotic Genera and Strains	48
3.1.3 Spray-dried yoghurt	51
3.1.4 Freeze-drying	54
3.2 EXPERIMENTAL	56
3.2.1 Effect of initial concentration of probiotic microorganism	
on the production of goat and cow milk yoghurt	56
3.2.1.1 To find the appropriate amount of added	
probiotic microorganism in the production of goat	
and cow milk yoghurt.	56
3.2.1.2 Physical analysis	57
3.2.1.3 Chemical analysis	57
3.2.1.4 Microorganism analysis	57
3.2.1.5 Statistical analysis	57
3.2.1.5 Statistical analysis	57

3.2.2 Effect of drying methods on the properties of goat and	
cow milk yoghurt powder	58
3.2.2.1 Condition of the spray-dryer	58
3.2.2.2 Condition of the freeze-dryer	58
3.2.2.3 Physical analysis	58
3.2.2.4 Chemical analysis	58
3.2.2.5 Microorganism analysis	59
3.2.2.6 Statistical analysis	59
3.2.3 Effect of packaging materials and storage temperatures	
on the properties of goat and cow milk yoghurt powder	59
3.2.3.1 Physical properties	59
3.2.3.2 Chemical properties	59
3.2.3.3 Microbiological properties	59
3.2.3.4 Statistical analysis	59
3.3 RESULT AND DISCUSSION	60
CHAPTER 4	78
4.1 LITERATURE REVIEW	79
4.1.1 Human immune system function	79
4.1.1.1 Phagocytic activity	80
4.1.1.2 Lymphocyte proliferation assay	81
4.1.1.3 Cytokine production	81
4.1.2 Probiotic bacteria and human immune system	82
4.1.3 Yoghurt and immune related disease	86
4.1.3.1 Cancer	86
4.1.3.2 Gastrointestinal disorders	87
4.1.3.3 Immunoglobulin E-mediated hypersensitivity	88
4.2 EXPERIMENTAL	89
4.2.1 Subject	89
4.2.2 Trial design	89
4.2.3 IgA analysis	90
4.2.4 Statistical Methods	90

4.3 RESULT AND DISCUSSION	91
4.3.1 Subjects demographic	91
4.3.2 The change of IgA level during probiotic-added goat and	
cow milk yoghurt consumption	92
CHAPTER 5 CONCLUSION	96
REFFERENCES	98
APPENDIX	117
CURRICULUM VITAE	119

ลิขสิทธิ์มหาวิทยาลัยเชียงใหม่ Copyright[©] by Chiang Mai University All rights reserved

LIST OF TABLES

Table		Page
1	World numbers of mammalian farm animals (millions) since 1980 and annual milk production	5
2	Comparison between a nutrition value of milk and yoghurt	7
3	Basic formula of probiotic-added goat and cow milk yoghurt	11
42	Sensory Evaluation of probiotic-added goat and cow milk yoghurt based on the panelist ideal yoghurt criteria	16
5	Physical, chemical and microbiological characteristics of probiotic-added goat and cow milk yoghurt	17
6	The physical, chemical and microbiological properties of probiotic-added goat and cow milk yoghurt as affected by different ratio levels of goat and cow milks	19
	The sensory characteristics of probiotic-added goat and cow milk yoghurt as affected by different ratio levels of goat and cow milks	20
8	High and low levels of yoghurt ingredients for a Plackett and Burman design (%)	sity e 21
9	Treatments of the Plackett and Burman design	21
10	Physical, chemical and microbiological properties of probiotic-added goat and cow milk yoghurt based on a Plackett and Burman design	22

Table		Page
11	Sensory characteristics of probiotic-added goat and cow milk yoghurt	
	based on a Plackett and Burman design	23
12	The t-test score for the physical, chemical, microbiological and sensory	
	properties of the probiotic-added goat and cow milk yoghurt based on a	
	Plackett and Burman design	26
13	The characteristics of sodium alginate hi-maize starch beads containing	
	L. acidophilus	42
14	The characteristics of sodium alginate hi-maize starch beads containing	
	B. bifidum	42
15	The enumeration of <i>L. acidophilus</i> and <i>B. bifidum</i> cells in sodium	
	alginate hi-maize starch beads	43
16	Microorganism species used as probiotics	49
17	The survival of yoghurt starter culture and encapsulated probiotic (cfu/g)	
	that were added at the same time with the yoghurt culture during storage	
	at 4°C for 30 days	61
18	Physical and chemical characteristics of probiotic added goat and	
	cow milk yoghurt in which the probiotic was added at the same time	,,,,
	as the yoghurt culture during storage at 4°C for 30 days	62
19	The survival of yoghurt starter culture and encapsulated probiotic (cfu/g)	
	that were added at the end of fermentation process during storage at 4°C	
	for 30 days	63

Table		Page
20	Physical and chemical characteristics of probiotic added goat and	
	cow milk yoghurt in which the probiotic was added at the end of	
	fermentation process during storage at 4°C for 30 days	64
21	The survival number of yoghurt starter culture and probiotic bacteria	
	in goat and cow milk yoghurt powder processed by freeze-drying and	
	stored at 4°C for 120 days in different packaging materials	67
22	The survival number of yoghurt starter culture and probiotic bacteria in	
	goat and cow milk yoghurt powder processed by spray-drying and stored	
	at 4°C for 20 days in different packaging materials	68
23	The physical and chemical characteristics of goat and cow milk yoghurt	
	powder processed by spray-drying and stored at 4°C for 120 days in	
	laminated plastic packaging	71
24	The physical and chemical characteristics of goat and cow milk yoghurt	
	powder processed by spray-drying and stored at 4°C for 120 days	
	in aluminium foil packaging	72
25	The physical and chemical characteristics of goat and cow milk yoghurt	
	powder processed by freeze-drying and stored at at 4°C for 120 days in	
	plastic laminated packaging	73
26	Physical and chemical characteristics of goat and cow milk yoghurt	
	powder processed by freeze-drying and stored at at 4°C for 120 days in	
	aluminium foil packaging	74

Table		Page
27	Demographic data of the subjects in the Immunoglobulin A (IgA) study	91
28	Prevalence of subject symptoms during the Immunoglobulin A (IgA) study	92
29	Serum IgA levels (mg/dl) of subjects before, during and after consumption probiotic added goat and cow milk yoghurt	93

ลิขสิทธิ์มหาวิทยาลัยเชียงใหม่ Copyright[©] by Chiang Mai University All rights reserved

LIST OF FIGURES

Figur	res NHEIRA	Page
1	Outline of the stimulation and inhibition of the growth of yoghurt bacteria in milk	9
2	An example of the manufacture of set yoghurt	10
3	Principle of encapsulation: Membrane barrier isolates cells from the host immune system while allowing transport of metabolites and extracellular nutrients	34
4	Scanning Electron Microscope of a sodium alginate-hi-maize starch containing <i>L. acidophilus</i>	44

ลิขสิทธิ์มหาวิทยาลัยเชียงใหม่ Copyright[©] by Chiang Mai University All rights reserved

ABBREVIATIONS AND SYMBOLS

DE Dextrose Equivalent value

MRS deMan-Rogosa-Sharpe

MRD Maximum Recovery Diluent

HHD Homofermentative and Heterofermentative Differential

LAB Lactic Acid Bacteria

PET Polyethylene tetraphthalate

SGJ Simulated Gastric Juice

PP Polypropylene

Al Aluminum

PE Polyethylene

IgA Immunoglobulin A

log cfu/ml logarithmic of colony per milliliter

cfu/ml Colony per milliliter

cfu/g Colony per gram

min Minute

h Hour

INTRODUCTION

1.1 Background information

Goat milk has special nutritional properties that make it attractive to some consumers. It is easier to digest and may have certain therapeutic value. The use of goat milk becomes an opportunity to diversify the dairy market since it allows to develop added value fermented products with particular characteristics. Goat milk has long been and will always be consumed as part of a healthy balanced diet as it contains an impressive array of nutrients and, therefore, plays an important role in assisting individuals to meet their nutrient requirements. Scientific data are continuously being published that, not only, document the already available knowledge but also add new information regarding the influence of this remarkable mammary secretion on the maintenance of health and prevention of disease. Reason for use of goat milk in manufacturing of yoghurt is that it is smoother and whiter as compared with cow milk product. On the other hand, goat milk differs from cow or human milk in higher digestibility, distinct alkalinity, higher buffering capacity, and certain therapeutic value in medicine and human nutrition. Goat milk may contain various elements of nutritional or toxicological importance (Alferez et al., 2001).

During recent years, an increase interest has developed in foods that contribute to a positive effect on health apart from their nutritional value. Among these functional foods, much attention has been focused on probiotic products. Probiotic foods contain microorganisms or components of microbial cells that have a beneficial effect on the health and well-being of the consumer host. Viability of probiotic bacteria to high counts at least 10⁷ cfu/g or ml of product is recognized as an important requirement during manufacturing and marketing of probiotic foods in order to achieve the claimed health benefits (Dave and Shah, 1997). Modulation of host immunity is one of the most commonly-purposed benefits of the consumption of probiotics. Reasonable, but limited, clinical evidence exists to support this concept. However, general claims regarding probiotic modulation of host immunity vastly overstate current knowledge of both the fate of ingested probiotic products and their

specific effects on molecular and cellular components of the immune system. Probiotics such as *Lactobacillus acidophilus* and *Bifidobacterium bifidum* have been shown to influence selected aspects of immune function. Such altered function can involve one or several components of an immune response (Berman *et al.*, 2006). Although several in vitro and in vivo studies on probiotic effects on immunity have been reported, the specific mechanisms of the observed changes remain unclear. Moreover, many probiotic preparations have been tested in several separate laboratories with diverse and sometimes contradictory results (Herich and Levkut, 2002).

The aim of this work was to develop a mixture goat and cow milk yoghurt of a satisfactory quality, in terms of sensory characteristics and survival of probiotic bacteria. The starter cultures used were *Streptococcus thermophilus* and *Lactobacillus bulgaricus*. The probiotic bacteria *L. acidophilus* and *B. bifidum* were selected as they are commercially strains with low acidification activity.

1.2 Objectives of this research

- 1. To develop a formula of mixture goat and cow milk yoghurt containing the probiotic bacteria of a satisfactory quality.
- 2. To evaluate the effect of a microencapsulation method on the survival of probiotic bacteria.
- 3. To compare the effect of drying methods (spray-drying and freeze drying) on the survival of probiotic bacteria.
- 4. To investigate the effect of a long-term consumption of the goat and cow milk yoghurt containing probiotic bacteria on IgA production in healthy adolescents.

